

DEPARTMENT OF PERMITTING, ENVIRONMENT, AND REGULATORY AFFAIRS (PERA)

BOARD AND CODE ADMINISTRATION DIVISION

# **NOTICE OF ACCEPTANCE (NOA)**

PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
Miami, Florida 33175-2474
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/pera/

MIAMI-DADE COUNTY, FLORIDA

Pella Corporation 102 Main Street Pella, IA 50219

Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County PERA-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. PERA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

## DESCRIPTION: Series "Architect 850" Aluminum Clad Outswing Wood Door - L.M.I.

APPROVAL DOCUMENT: Drawing No. 1729, titled "Architect 850 Series Out-Swing Aluminum Clad Wood Doors", sheets 1 through 10 of 10, dated 12/13/2010 with the latest revision, dated 01/08/2011, prepared by W. W. Schaefer Engineering & Consulting, P. A., signed and sealed by Warren W. Schaefer, P. E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

# MISSILE IMPACT RATING: Large and Small Missile Impact Resistant.

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series and following statement: "Miami-Dade County Product Control Approved" unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA No. 10-1222.03 and consists of this page 1, evidence pages E-1 and E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Jaime D. Gascon, P. E.



J. GASUSA

NOA No. 11-1026.16 Expiration Date: February 10, 2016 Approval Date: January 12, 2012

Page 1

#### **NOTICE OF ACCEPTANCE:** EVIDENCE SUBMITTED

#### A. DRAWINGS

- 1. Manufacturer's die drawings and sections.
  - (Submitted under previous NOA No. 10-1222.03)
- Drawing No. 1729, titled "Architect 850 Series Out-Swing Aluminum Clad Wood Doors", sheets 1 through 10 of 10, dated 12/13/2010 with the latest revision, dated 01/08/2011, prepared by W. W. Schaefer Engineering & Consulting, P. A., signed and sealed by Warren W. Schaefer, P. E.

(Submitted under previous NOA No. 10-1222.03)

#### B. TESTS

- 1. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202–94
  - 2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
  - 3) Water Resistance Test, per FBC, TAS 202-94
  - 4) Large Missile Impact Test per FBC, TAS 201-94
  - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
  - 6) Forced Entry Test, per FBC 2411.3.2.1, TAS 202-94

along with marked-up drawings and installation diagram of outswing door, prepared by Stork Twin City Testing Corporation, Test Report No. TCT 003842-P, dated 09/21/2010, signed and sealed by Thomas A. Kolden. P. E.

(Submitted under previous NOA No. 10-1222.03)

#### C. CALCULATIONS

1. Anchor calculations and structural analysis, complying with FBC-2007, prepared by W. W. Schaefer Engineering & Consulting, P. A., dated 12/15/2010, signed and sealed by Warren W. Schaefer, P. E.

(Submitted under previous NOA No. 10-1222.03)

2. Glazing complies with ASTM E1300-04

#### D. QUALITY ASSURANCE

1. Miami-Dade Department of Permitting, Environment, and Regulatory Affairs (PERA).

#### E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. 11-0624.01 issued to E.I. DuPont DeNemours & Co., Inc. for their "DuPont Butacite® PVB Interlayer" dated 09/08/2011, expiring on 12/11/2016.

Jaime D. Gascon, P. E. Product Control Section Supervisor

NOA No. 11-1026,16

Expiration Date: February 10, 2016 Approval Date: January 12, 2012

#### **Pella Corporation**

#### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### F. STATEMENTS

- 1. Statement letter of conformance and compliance with the FBC-2007 and FBC-2010, dated 10/20/2011, signed and sealed by Warren W. Schaefer, P. E.
- 2. Statement letter of no financial interest and independence, dated 10/19/2011, signed and sealed by Warren W. Schaefer, P. E.
- 3. Statement letter of compliance with the FBC-2007, dated 12/15/2010, signed and sealed by Warren W. Schaefer, P. E. (Submitted under previous NOA No. 10-1222.03)
- 4. Laboratory compliance letter for Test Report No. TCT 003842-P, issued by Stork Twin City Testing Corporation, dated 09/21/2010, signed and sealed by Thomas A. Kolden, P. E.

(Submitted under previous NOA No. 10-1222.03)

5. Proposal No. 10–0609 issued by Product Control, dated 07/06/2010, signed by Jaime D. Gascon, P. E.

(Submitted under previous NOA No. 10-1222.03)

#### G. OTHERS

1. Notice of Acceptance No. 10–1222.03, issued to Pella Corporation for their Series "Architect 850 Aluminum Clad Outswing Wood Door – L.M.I.", approved on 02/10/2011 and expiring on 02/10/2016.

Jaime D. Gascon, P. E.

Product Control Section Supervisor

NOA No. 11-1026.16

Expiration Date: February 10, 2016 Approval Date: January 12, 2012 **GENERAL NOTES:** 

THESE DOOR SYSTEMS HAVE BEEN TESTED, ANALYZED & APPROVED FOR DESIGN PRESSURES NOT TO EXCEED THOSE SHOWN IN THE

"ALLOWABLE DESIGN PRESSURE TABLE(S).

2. OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE.

1. OPENINGS, BUCKING & BUCKING FASTENERS MUST BE PROPERLY DESIGNED & INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. ON THE DRAWINGS. SPECIFIED ANCHOR EMBED TO BASE MATERIAL SHALL BE BEYOND WALL FINISH OR STUCCO.

4. THE DETAILS & SPECIFICATIONS SHOWN HEREIN REPRÉSENT THE PRODUCTS TESTED & PROPOSED FOR WATER, AIR, IMPACT, CYCLIC & UNIFORM STATIC AIR PRESSURE TESTING IN CONFORMANCE WITH THE FLORIDA BUILDING CODE PROTOCALS TAS-201, 202 & 203 FOR LARGE MISSILE IMPACT DOORS.

5. THESE DOOR SYSTEMS HAVE BEEN DESIGNED IN ACCORDANCE WITH AND MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (FBC) INCLUDING HIGH VELOCITY HURRICANE ZONES (HVHZ).

IMPACT SHUTTERS ARE NOT REQUIRED WITH THESE DOORS.

ALL ANCHORS SECURING DOOR FRAME TO PRESSURE TREATED BUCKS OR WOOD FRAMING SHALL BE CAPABLE OF RESISTING CORROSION CAUSED BY THE PRESSURE TREATING CHEMICALS IN THE WOOD.

8. DETERMINE THE POSITIVE & NEGATIVE DESIGN LOADS TO USE WHEN REFERENCING THESE DOCUMENTS IN ACCORDANCE WITH THE GOVERNING CODE AND GOVERNING WIND VELOCITY. FOR WIND LOAD CALCULATIONS IN ACCORDANCE WITH THE FLORIDA BUILDING CODE, A DIRECTIONALITY FACTOR OF Kd = 0.85 MAY BE APPLIED PER THE ASCE-7 STANDARD.

9. NO INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE CERTIFICATION OF THIS PRODUCT. WIND LOAD DURATION FACTOR Cd = 1.6 WAS USED FOR WOOD SCREW ANALYSIS ONLY.

10. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF FLORIDA BUILDING CODE CHAPTER 20.

11. All WOOD MEMBERS OF DOORS THAT MAY POSSIBLY COME INTO CONTACT WITH MASONRY OR CONCRETE SUBSTRATES, ARE SUBJECT TO MOISTURE &/OR ARE SUBJECT TO THE OUTSIDE ENVIRONMENT SHALL BE OF AN APPROVED DURABLE SPECIES OR BE TREATED IN AN APPROVED METHOD WITH AN APPROVED PRESERVATIVE PER FBC SECTION 2326.

CHOR REQUIREMENTS TABLE		
FRAME/CLIP TO OPENING FASTENER TYPE		MINIMUM EDGE DIST
FRAME/SILL SCREWS		
NO. 10 SMS OR WOOD SCREW	1 1/4"	3/4"
NO. 10 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 10 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 10 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
	1 1/4"	2"
(1) 1/4" CONCRETE SCREW	1 1/2"	2"
HINGE SCREWS		
NO. 12 SMS OR WOOD SCREW	1 1/4"	3/4"
NO. 12 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 12 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 12 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
(1) 1/4" CONCRETE SCREW	1 1/4"	2"
STRIKE SCREWS		
NO. 8 SMS OR WOOD SCREW	1 1/4"	3/4"
NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
		2"
(1) 3/16" CONCRETE SCREW	1 1/2"	2"
STALLATION CLIP SCREWS		
NO. 8 SMS SCREW	1 3/8"	3/4" -
NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
NO. 8 GR. 5 SELF TAP/DRILL SCREW	FULL	1/2"
	FASTENER TYPE  FRAME/SILL SCREWS  NO. 10 SMS OR WOOD SCREW  NO. 10 GR. 5 SELF TAP/DRILL SCREW  (1) 1/4" CONCRETE SCREW  HINGE SCREWS  NO. 12 SMS OR WOOD SCREW  NO. 12 GR. 5 SELF TAP/DRILL SCREW  NO. 12 GR. 5 SELF TAP/DRILL SCREW  NO. 12 GR. 5 SELF TAP/DRILL SCREW  (1) 1/4" CONCRETE SCREW  STRIKE SCREWS  NO. 8 SMS OR WOOD SCREW  NO. 8 GR. 5 SELF TAP/DRILL SCREW  NO. 8 GR. 5 SELF TAP/DRILL SCREW  (1) 3/16" CONCRETE SCREW  STALLATION CLIP SCREWS  NO. 8 GR. 5 SELF TAP/DRILL SCREW  NO. 8 GR. 5 SELF TAP/DRILL SCREW  NO. 8 GR. 5 SELF TAP/DRILL SCREW  (1) 3/16" CONCRETE SCREW  STALLATION CLIP SCREWS  NO. 8 SMS SCREW  NO. 8 GR. 5 SELF TAP/DRILL SCREW	FRAME/CLIP TO OPENING FASTENER TYPE  FRAME/SILL SCREWS  NO. 10 SMS OR WOOD SCREW  NO. 10 GR. 5 SELF TAP/DRILL SCREW FULL NO. 10 GR. 5 SELF TAP/DRILL SCREW FULL (1) 1/4" CONCRETE SCREW  NO. 12 SMS OR WOOD SCREW  NO. 12 SMS OR WOOD SCREW  NO. 12 GR. 5 SELF TAP/DRILL SCREW FULL (1) 1/4" CONCRETE SCREW  NO. 12 GR. 5 SELF TAP/DRILL SCREW FULL NO. 12 GR. 5 SELF TAP/DRILL SCREW FULL (1) 1/4" CONCRETE SCREW  NO. 8 SMS OR WOOD SCREW  1 1/4" STRIKE SCREWS  NO. 8 SMS OR WOOD SCREW FULL NO. 8 GR. 5 SELF TAP/DRILL SCREW FULL 1) 3/16" CONCRETE SCREW 1 1/4" STALLATION CLIP SCREWS  NO. 8 SMS SCREW  1 3/8" NO. 8 GR. 5 SELF TAP/DRILL SCREW FULL NO. 8 GR. 5 SELF TAP/DRILL SCREW FULL STALLATION CLIP SCREWS  NO. 8 SMS SCREW FULL NO. 8 GR. 5 SELF TAP/DRILL SCREW

- (1) CONCRETE SCREWS SHALL BE ELCO ULTRACONS, ELCO CRETE-FLEX, ITW RAMSET/RED HEAD TAPCONS OR HILTI KWIK-CON II (HARDENED STEEL OR S.S.).
- (2) CMU IS APPLICABLE AT SIDES ONLY.
- (3) 2X6 BUCKS MAY BE RIPPED DOWN TO MIN. 4 1/2" DEPTH EXCEPT WHEN THE INSTALLATION CLIP CONDITION APPLIES.

# ALLOWABLE DESIGN PRESSURE (DOUBLE OPERABLE DOORS)

MAXIMUM MAXIMUM FRAME FRAME WIDTH (IN.)		DESIGN I	PRESSURE
		POSITIVE (PSF)	NEGATIVE (PSF)
	75	50.0	50.0
	71.25	52.6	52.6
119.5	66.25	55.0	56.6
	59.25	55.0	63.3
	50	55.0	75.0
	75	55.0	55.6
	71.25	55.0	58.5
167.5	66.25	55.0	62.9
	59.25	55.0	70.4
	50	55.0	83.4
	75	70.0	70.0
95.5	71.25	70.0	73.7
3.3.0	66.25	70.0	79.2
	59.25	70.0	85.0
	75	70.0	77.7
85.0	71.25	70.0	81.8
	66.25	70.0	85.0
81.5	75	70.0	85.0

NOTE: SEE GLASS OPTION 2 GLASS VS. PRESSURE RESTRICTION WITH I.G. GLAZING DETAIL ON SHEET 5.

### ALLOWABLE DESIGN PRESSURE (SINGLE OPERABLE DOORS)

(SINGLE OPERABLE DOORS)			
MAXIMUM FRAME	MAXIMUM FRAME	DESIGN I	PRESSURE
HEIGHT	WIDTH	POSITIVE	NEGATIVE
(IN.)	(IN.)	(PSF)	(PSF)
	37.875	50.0	50.0
	36	52.6	52.6
119.5	33.5	55.0	56.5
	30	55.0	63.1
	25.375	55.0	74.6
107.5	37.875	55.0	55.6
	36	55.0	58.5
	33.5	55.0	62.8
	30	55.0	70.2
	25.375	55.0	83,0
	37.875	70.0	70.0
95.5	36	70.0	73.6
	33.5	70.0	79.1
	30	70.0	85.0
	37.875	70.0	77.7
86.0	36	70.0	81.8
	33.5	70.0	85.0
81.5	37.875	70.0	85.0

NOTE: SEE GLASS OPTION 2 GLASS VS. PRESSURE RESTRICTION WITH I.G. GLAZING DETAIL ON SHEET 5.

# HINGE REQUIREMENTS

MAX. FRAME HEIGHT	QUANTITY FER PANE
119.5"	6
107.875"	5
99.375"	4
83.875"	3

HINGES ARE APPROX. 9.5" FROM HINGE CENTER TO THE TOP & BOTTOM OF THE DOOR FRAME & EQUALLY SPACED BETWEEN.

#### **CORNER CONSTRUCTION:**

WOOD JAMBS: SIDE JAMBS ARE COPED & BUTTED TO HEAD & SILL AND SECURED WITH 2 NO. 8 X 3" WOOD SCREWS AT EACH HEAD CORNER AND 3 NO. 8 X 3" WOOD SCREWS AT EACH SILL CORNER.

JAMB CLADDING: CLADDING IS MITER CUT & JOINED AT HEAD WITH CORNER KEY & 2 NO. 10 X 17/32" SCREWS PER CORNER & BUTTED AT SILL AND JOINED WITH 2 NO. 10 X 3/4" SCREWS PER CORNER.

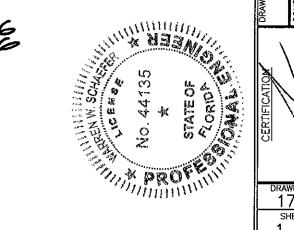
PANEL: RAILS ARE BUTTED TO STILES & JOINED WITH 2 NO. 12 X 4" SCREWS AT TOP RAIL & 3 NO. 12 X 4" SCREWS AT BOTTOM RAIL ON THE HINGE SIDE. ON THE LOCK SIDE, NO. 12 X-6" SCREWS ARE USED

EDGE DISTANCE MAY BE DECREASED TO 1/2" IF SCREWS ARE ANGLED 15 TO 20 DEGREES AWAY FROM THE EDGE.

PRODUCT REVISED as complying with the Florida **Building Code** Acceptance No 11-1026.16 Expiration Date

Miami Dade Product Control

Approved as complying with the Florida Building Code Date 22/10/2014



LOT: 1=24 ATE: 12/13/10 DOORS WOOD CORPORATION STREI 5021 CLAD AAIN A ALUMINUM PELLA 102 PFII SWING OUT-SERIES

HECKED BY

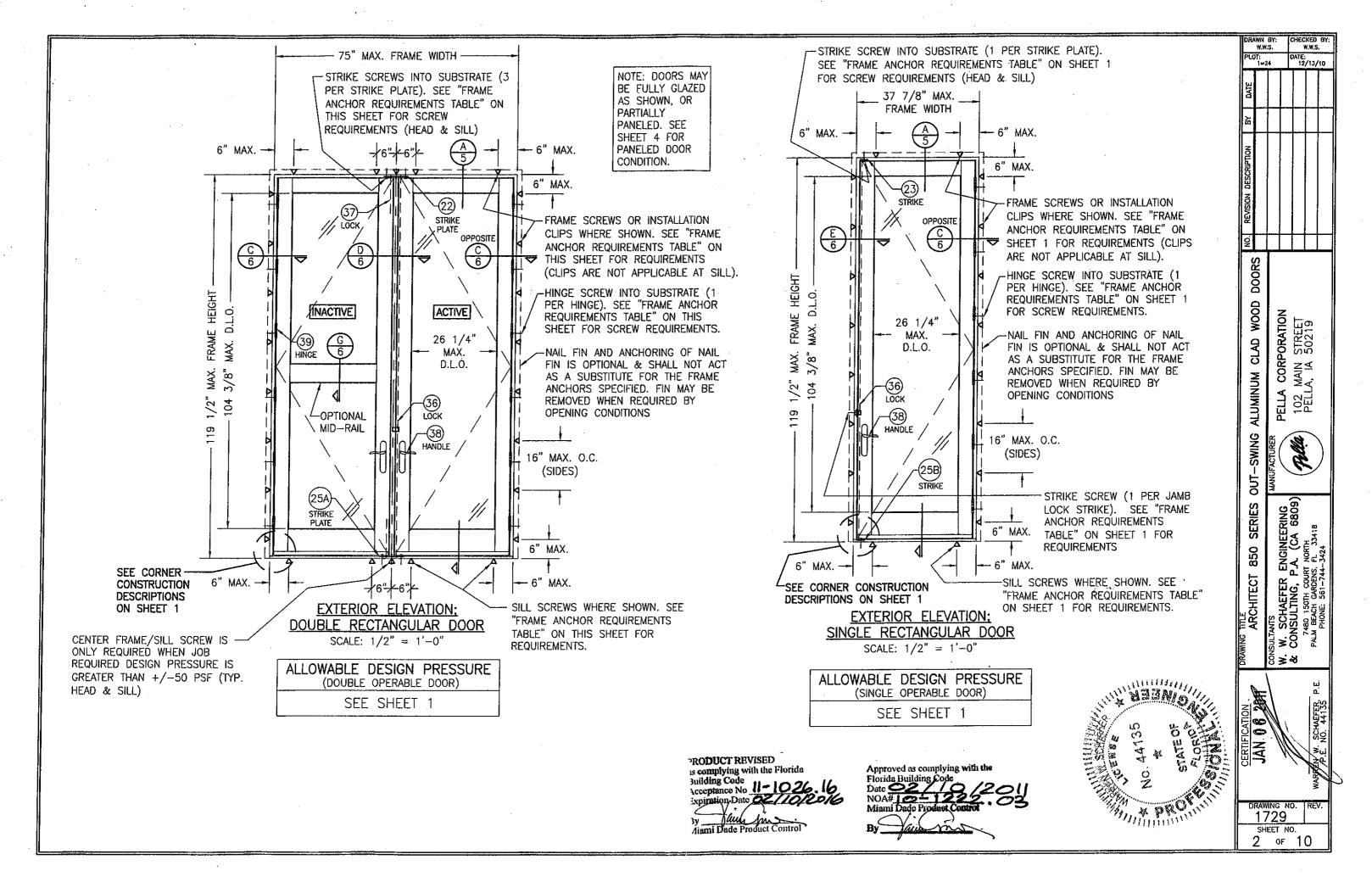
ENGINEERING P.A. (CA 6809) ISULTANTS
W. SCHAEFER
CONSULTING, P ર્કે ≥ જે

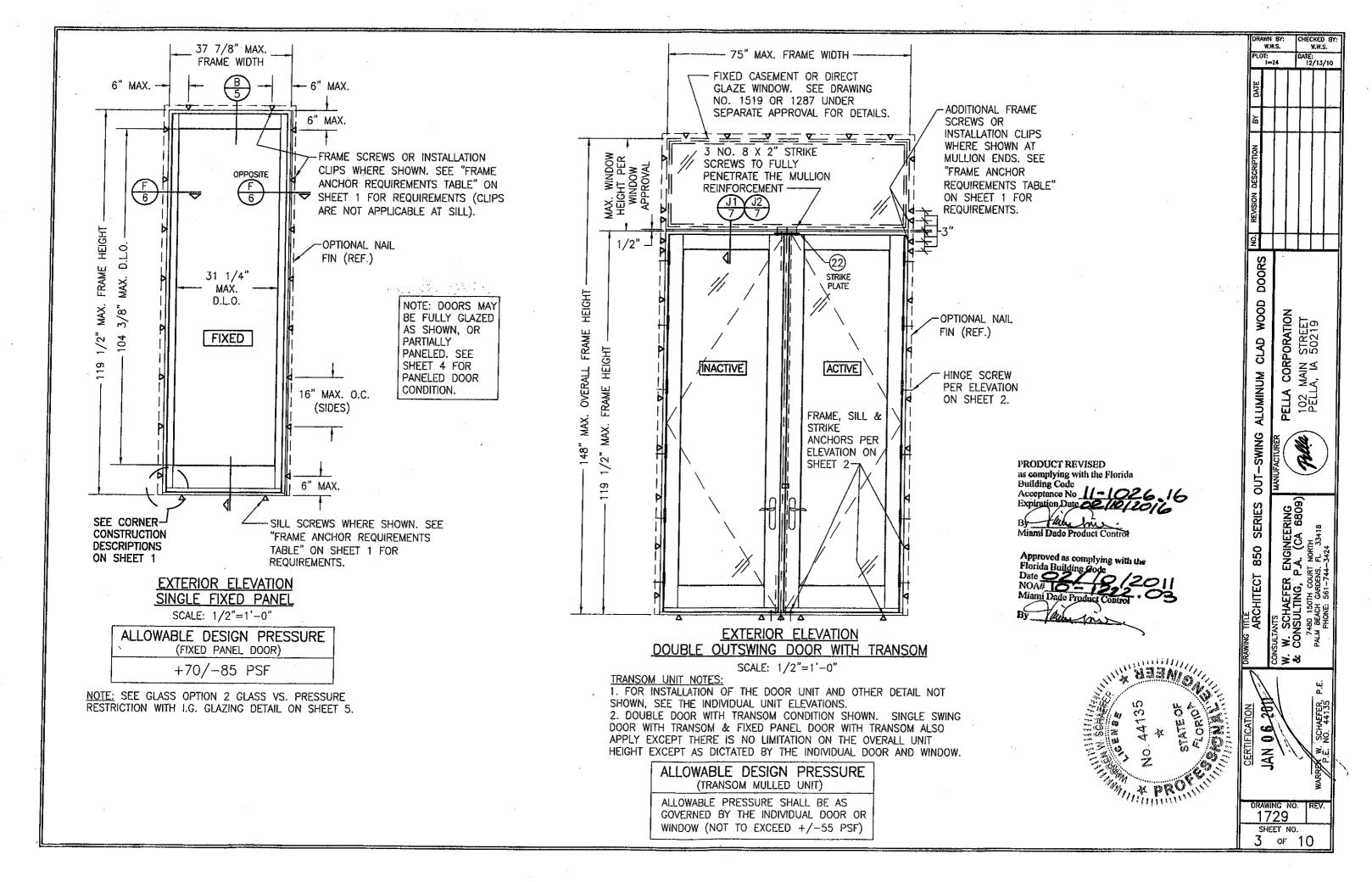
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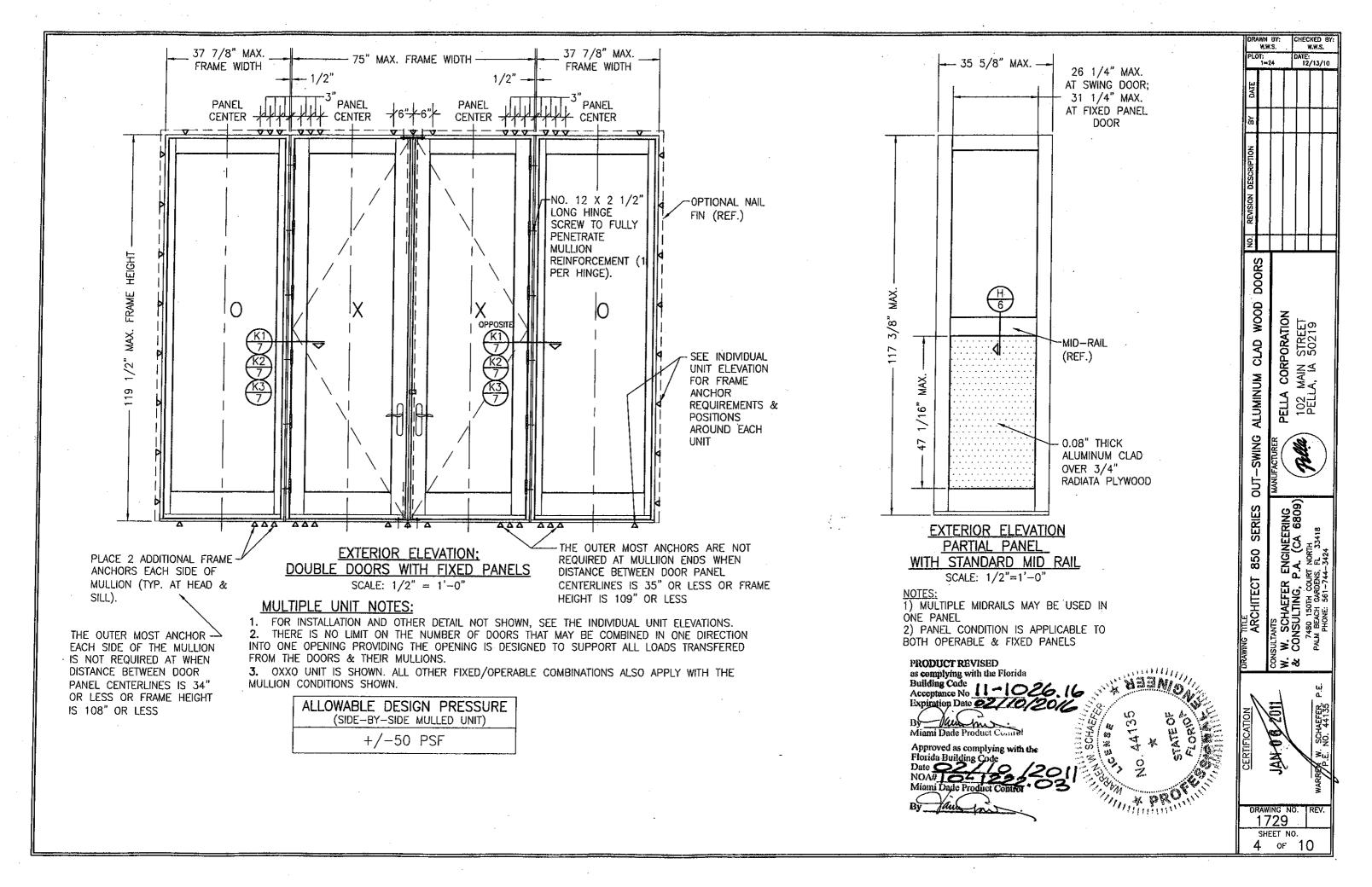
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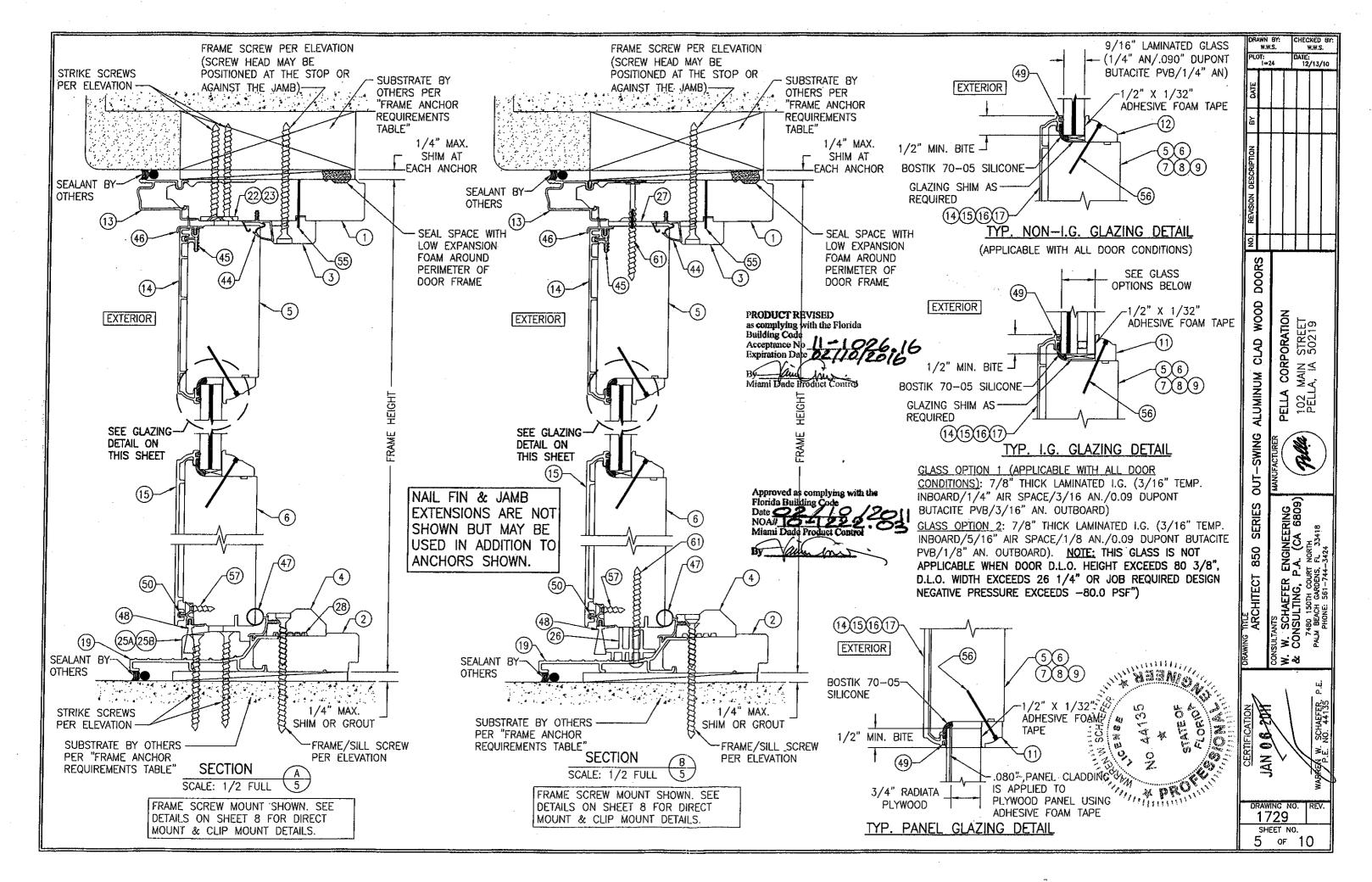
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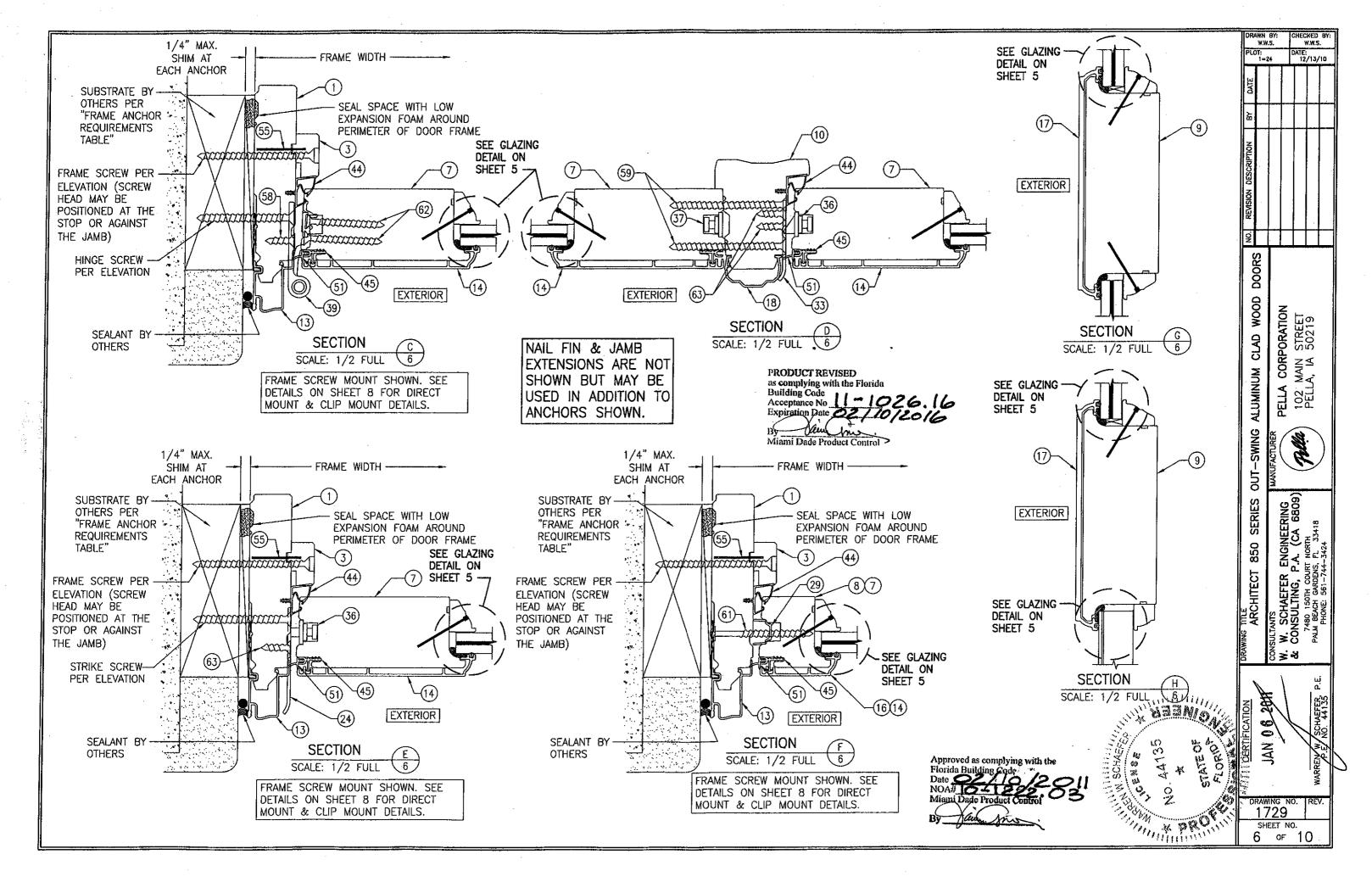
1729 SHEET NO. OF

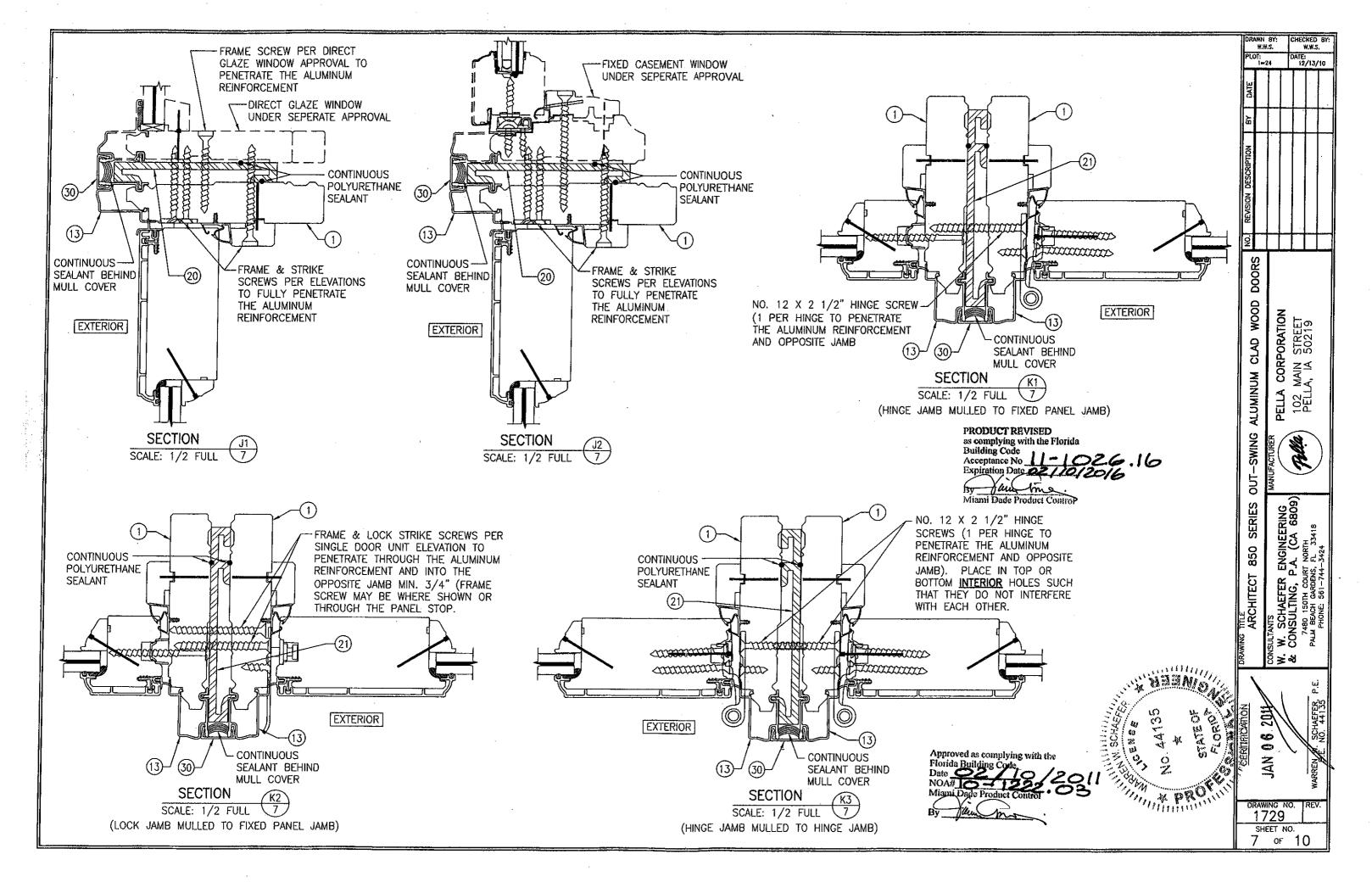


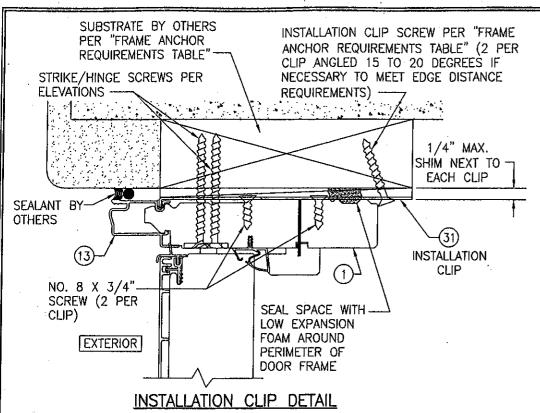










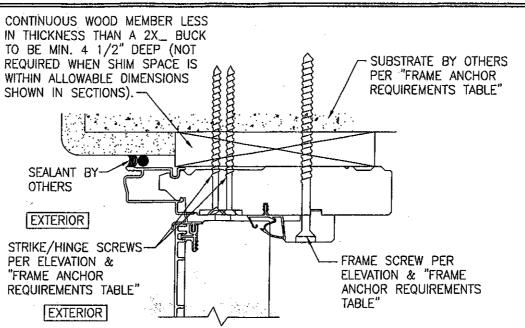


CLIP INSTALL NOTES:

1) HEAD SECTION SHOWN. CLIP IS INSTALLED THE SAME AT THE SIDES.

2) INSTALLATION CLIP IS NOT APPLICABLE AT THE SILL.

3) FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS.

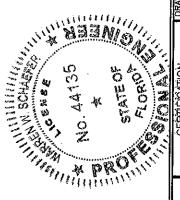


OPTIONAL DIRECT MOUNT DETAIL TO SUBSTRATE WITH SPACER

(HEAD SECTION SHOWN; SILL & SIDES ARE INSTALLED THE SAME) (FOR DETAIL NOT SHOWN, SEE OTHER SECTIONS)

> PRODUCT REVISED as complying with the Florida Acceptance No

Approved as complying with the Florida Building Code



8 AN

RAWN BY: W.W.S.

(PLOT:

DOORS

CLAD WOOD

ALUMINUM

OUT-SWING

SERIES

850

PELLA CORPORATION 102 MAIN STREET PELLA, IA 50219

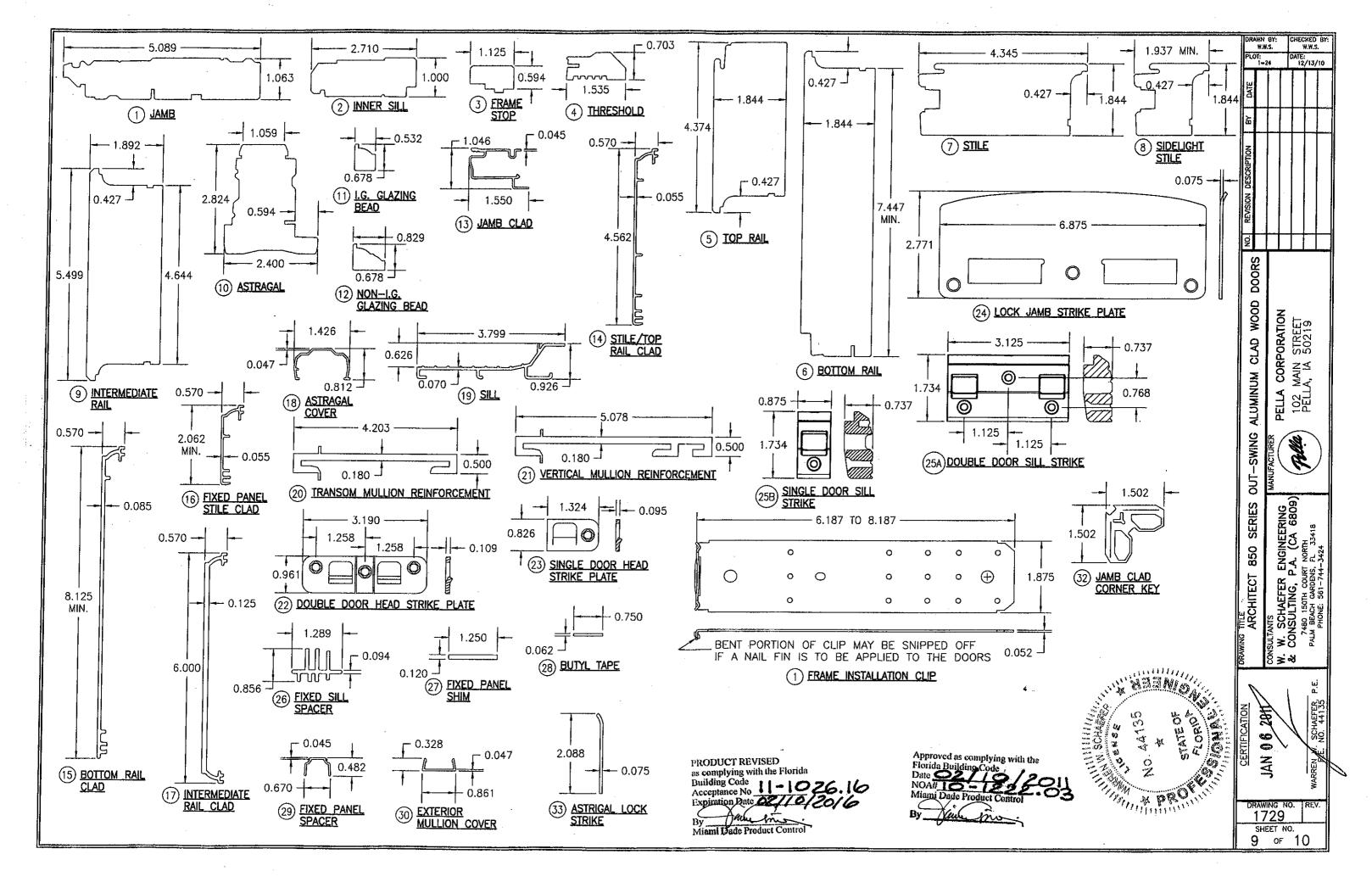
PELLA

ER ENGINEERING G, P.A. (CA 6809)

CHECKED BY: W.W.S.

DATE: 12/13/10

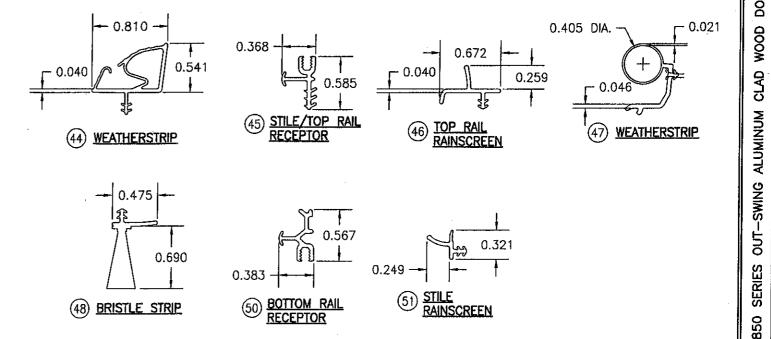
1729 SHEET NO. 8 of 10

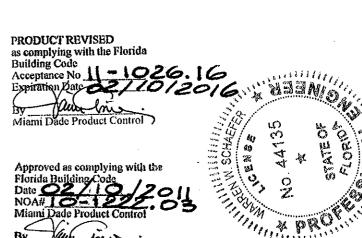


ITEM	# JTEM DESCRIPTION	MANUFACTURER/NOTES
J	·· I	ARTS
1	JAMB	WESTERN PINE
2	INNER SILL	WESTERN PINE WESTERN PINE
3	FRAME STOP	WESTERN PINE WESTERN PINE
	THRESHOLD	
4 5	TOP RAIL	WESTERN PINE
	BOTTOM RAIL	WESTERN PINE
6 7	STILE	WESTERN PINE
		LOCK STILE IS WESTERN PINE WITH LVL CORE. HINGE STILE IS WESTERN PINE
8	SIDELIGHT STILE	WESTERN PINE
9	INTERMEDIATE RAIL	WESTERN PINE
10	ASTRAGAL	WESTERN PINE
11	I.G. GLAZING BEAD	WESTERN PINE
12	NON-I.G. GLAZING BEAD	WESTERN PINE
13	JAMB CLAD	6063-T6 ALUMINUM
14.	STILE/TOP RAIL CLAD	6063—T5 ALUMINUM
15	BOTTOM RAIL CLAD	6061-T6 ALUMINUM
16	FIXED PANEL STILE CLAD	6061—T6 ALUMINUM
17	INTERMEDIATE RAIL CLAD	6061—T6 ALUMINUM
18	ASTRAGAL COVER	6061-T6 ALUMINUM
19	SILL	6061-T6 ALUMINUM
20	TRANSOM MULLION REINFORCEMENT	6061-T6 ALUMINUM
21	VERTICAL MULLION REINFORCEMENT	6061-T6 ALUMINUM
22	DOUBLE DOOR HEAD STRIKE PLATE	300 SERIES S.S.
23	SINGLE DOOR HEAD STRIKE PLATE	300 SERIES S.S.
24	LOCK JAMB STRIKE PLATE	BRASS
25A	DOUBLE DOOR SILL STRIKE	DELRIN 500P ACETAL
25B	SINGLE DOOR SILL STRIKE	DELRIN 500P ACETAL
26	FIXED SILL SPACER	PVC .
27	FIXED PANEL SHIM	PVC
28	BUTYL TAPE	
29	FIXED PANEL SPACER	PVC
30	EXTERIOR MULLION COVER	6063-T6 ALUMINUM
31	FRAME INSTALLATION CLIP	50 KSI GALVANIZED STEEL
32	JAMB CLAD CORNER KEY	NYLAMID 201
33	ASTRAGAL LOCK STRIKE	BRASS:
	HARDWARE	
36	3-POINT ACTIVE LOCK SYSTEM	AMESBURY P2000 STAINLESS STEEL
37	2-POINT INACTIVE LOCK	AMESBURY P2000 STAINLESS STEEL
38	HANDLE	AS REQUIRED TO OPERATE LOCK SYSTEM
39	HINGE	AMESBURY 6063-T6 ALUM WITH S.S. PIN
	SEALS & SEALANTS	
44	WEATHERSTRIP	FLEXIBLE SANTOPRENE & GLASS FILLED POLYPROPYLENE
45	STILE/TOP RAIL RECEPTOR	PVC
46	TOP RAIL RAINSCREEN	FLEXIBLE SANTOPRENE & GLASS FILLED POLYPROPYLENE
47	WEATHERSTRIP	FLEXIBLE SANTOPRENE & GLASS FILLED POLYPROPYLENE
48	BRISTLE STRIP	POLYPROPYLENE
49	SPLINE .	PVC
50	BOTTOM RAIL RECEPTOR	PVC
51	STILE RAINSCREEN	FLEXIBLE SANTOPRENE & GLASS FILLED POLYPROPYLENE
	· · · · · · · · · · · · · · · · · · ·	

ITEM #	ITEM DESCRIPTION	MANUFACTURER/NOTES
	FASTI	ENERS
55	18 GAGE 3/16" X 1 1/4" STAPLE	4" FROM CORNERS & 12" MAX. O.C.
56	1 1/2" BRAD NAIL	3" FROM CORNERS AND 6" O.C.
57	NO. 6 X 3/4" SCREW	1.5" FROM ENDS; 3 EQUALLY SPACED
58	NO. 12 X 3/4" S.S. SCREW	3 PER HINGE
59	NO. 8 X 3" S.S. SCREW	9 PER ASTRAGAL
60	-	
61	NO. 8 X 2 1/2" WOOD SCREW	3 AT EA. HEAD & SILL; 13.5" UP FROM SILL & 9." O.C. AT SIDES
62	NO. 8 X 2" S.S. SCREW	3 PER HINGE
63	NO. 8 X 3/4" S.S. SCREW	3 PER ASTRAGAL STRIKE; 2 PER JAMB STRIKE

NOTE: WOOD USED IN TESTING WAS WESTERN PINE WITH A SPECIFIC GRAVITY OF G = 0.43 AND A MODULUS OF ELASTICITY OF E = 1,200,000 PSI. OTHER WOOD SPECIES APPLICABLE FOR USE WITH THIS PRODUCT ARE THOSE WITH A SPECIFIC GRAVITY OF 0.43 AND MODULUS OF ELASTICITY OF 1,200,000 PSI OR GREATER. ALL WOOD IS MINIMUM GRADE 2 MILLED BY PELLA CORPORATION TO SELECT.





ARCHITECT 850 SERIES JAN 06 28TI

DRAWN 8Y: W.W.S.

PLOT: 1=24

DOORS

PELLA CORPORATION

102 MAIN SPELLA, IA

CHECKED 8Y: W.W.S.

DATE: 12/13/10

DRAWING NO. 1729 SHEET NO.

10 of 10